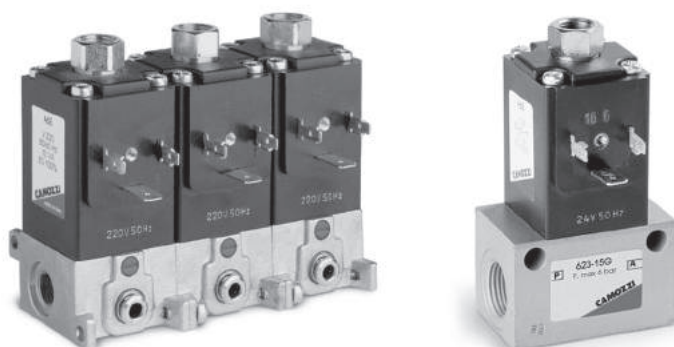


# Series 6 directly operated solenoid valves

New version 

2/2-way - 3/2-way, NC and NO.  
Ports G1/8 and G3/8 - cartridge  $\varnothing 4$

» Available also in version  
for the low temperatures  
up to  $-50^{\circ}\text{C}$



The bodies of these valves can be used  
either individually or in manifolds.  
The latter are provided with G1/8 threaded  
ports or an inbuilt diameter 4 cartridge (G3/8  
for 2-way only).

Series 6 solenoid valves are available as 2/2 and 3/2-way, either NC  
or NO.

These directly operated solenoid valves can be used either with or without lubrication.

## GENERAL DATA

### TECHNICAL FEATURES

Function	2/2 NC - 3/2 NC - 2/2 NO - 3/2 NO
Operation	direct acting poppet type
Pneumatic connections	G1/8, G3/8 threads - $\varnothing 4$ fitting - CNOMO interface
Nominal diameter	2 ... 4 mm
Nominal flow	80 ... 350 Nl/min (air @ 6 bar $\Delta P$ 1 bar)
Kv (l/min)	1.2 ... 8.0
Operating pressure	0 ÷ 4 ... 15 bar
Operating temperature	0 ÷ 60°C (seals in FKM) / -50 ÷ +50°C (seals in NBR)
Media	filtered air, class 5.4.4 (5.1.4 for versions -50°C) according to ISO 8573-1 (max oil viscosity 32 cSt), inert gas
Response time	ON <15 msec - OFF <25 msec
Manual override	see tables
Installation	in any position

### MATERIALS IN CONTACT WITH THE MEDIUM

Body	nickel-plated brass - anodized aluminium
Seals	FKM (NBR for versions -50°C)
Internal parts	stainless steel

### ELECTRICAL FEATURES

Voltage	12 ... 110 V DC - 24 ... 230 V AC 50/60 Hz
Voltage tolerance	$\pm 10\%$ (DC) - $+10\%$ - $-15\%$ (AC)
Power consumption	10 W (DC) - 19 VA (inrush AC), 12 VA (holding AC)
Duty cycle	ED 100%
Electrical connection	H (180°C)
Protection class	DIN 43650 connector, (A Shape) IP65 with connector

Special versions available on demand

2

CONTROL

## CODING EXAMPLE

6	3	8	M	-	105	-	A	6	B	
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6	SERIES:
3	NUMBER OF PORTS AND FUNCTIONS: 0 = interface 2 = 2-way NC 3 = 3-way NC 4 = 3-way NO
8	CONNECTION: 0 = interface 3 = G3/8 8 = G1/8 C = cartridge Ø 4
M	M = manifold
105	TYPE OF BODY: 150 = threaded body 450 = base with rotatable interface 457 = base with fixed interface 101 = single manifold 102 = manifold - 2 pieces 103 = manifold - 3 pieces 104 = manifold - 4 pieces 105 = manifold - 5 pieces 106 = manifold - 6 pieces 107 = manifold - 7 pieces 108 = manifold - 8 pieces 109 = manifold - 9 pieces 110 = manifold - 10 pieces 111 = manifold - 11 pieces 112 = manifold - 12 pieces 113 = manifold - 13 pieces 114 = manifold - 14 pieces 115 = manifold - 15 pieces
A	COIL MATERIAL: A = PPS
6	SOLENOID DIMENSIONS: 6 = 32x32
B	SOLENOID VOLTAGE: B = 24V 50/60Hz C = 48V 50/60 Hz D = 110V 50/60 Hz E = 230V 50/60 Hz 2 = 12V DC 3 = 24V DC 4 = 48V DC 6 = 110V DC
	VERSIONS: = standard LT = for low temperatures

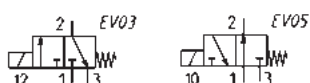
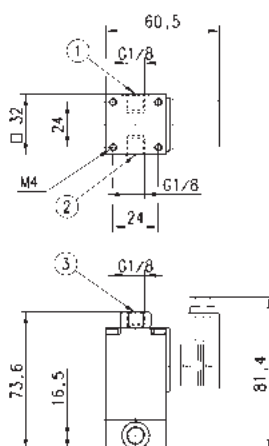
### 3/2-way NC and NO solenoid valve, G1/8 - Mod. 638 and Mod. 648

These valves are particularly suitable for operating single-acting cylinders or for use as signal valves.



In the mod. 648-150-A6\* (NO) connections 1 and 3 are inverted, while the max operating pressure is 6 bar in case a solenoid A6B, A6C, A6D, A6E is chosen.

\* = choose the solenoid voltage according to the CODING EXAMPLE



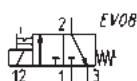
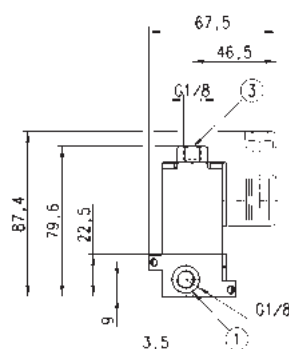
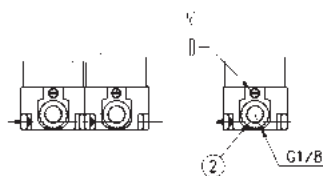
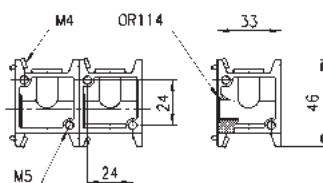
Mod.	Ports	Function	Orifice Ø (mm)	Qn (l/min)	Pressure min-max (bar)	Symbol
638-150-A6*	G1/8	NC	2	130	0 ÷ 10 [ DC ]	EV03
648-150-A6*	G1/8	NO	2	80	0 ÷ 8 [ DC ] - 0 ÷ 6 [ AC ]	EV05

### 3/2-way NC solenoid valve - Mod. 638M and Mod. 63CM

These solenoid valves are equipped with a manual override and are available with G1/8 inlet ports and with G1/8 outlets or with a diameter 4 cartridge. The body is supplied complete with screws and O-ring.



\* = choose the solenoid voltage according to the CODING EXAMPLE



Mod.	Inlet	Outlet	Orifice Ø (mm)	Qn (l/min)	Pressure min-max (bar)
638M-101-A6*	G1/8	G1/8	2	120	0 ÷ 10
63CM-101-A6*	G1/8	cartridge Ø 4	2	108	0 ÷ 10

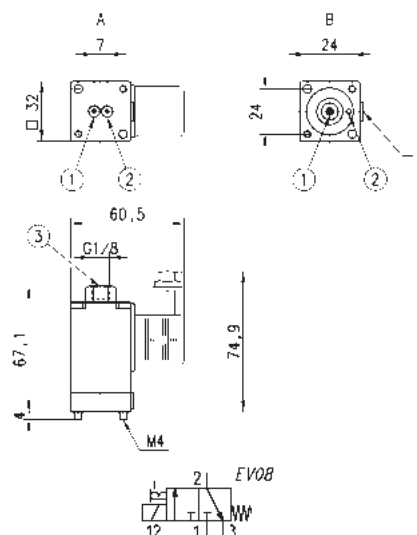


### 3/2-way NC solenoid valve - Mod. 600

These solenoid valves are equipped with an override and are available with two types of interface:

A = fixed interface

B = swivel interface

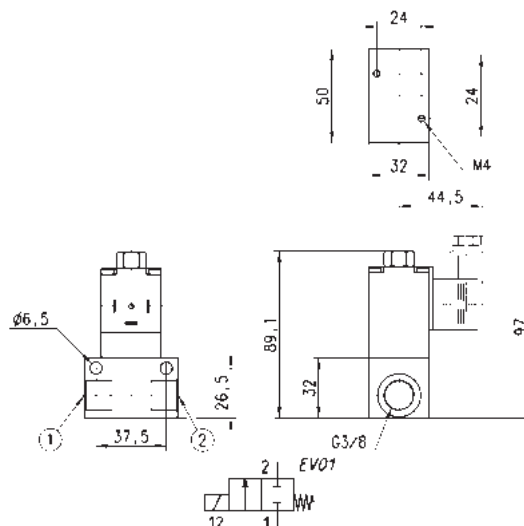


Mod.	Interface	Orifice Ø (mm)	Qn (NI/min)	Pressure min-max (bar)
600-450-A6*	Swivel	2	106	0 ÷ 10
600-457-A6*	Fixed	2	106	0 ÷ 10

\* = choose the solenoid voltage according to the CODING EXAMPLE



### 2/2-way solenoid valves NC, G3/8 - Mod. 623



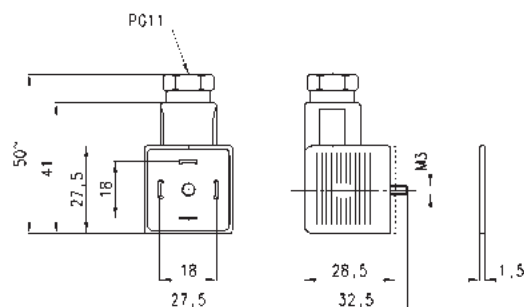
Mod.	Orifice Ø (mm)	Qn (NI/min)	Pressure (bar) min-max [ max referred to 50 Hz ]
623-15E-A6*	2.5	220	0 ÷ 12 [ AC ] - 0 ÷ 15 [ DC ]
623-15F-A6*	3	290	0 ÷ 10 [ AC ] - 0 ÷ 14 [ DC ]
623-15G-A6*	4	350	0 ÷ 4 [ AC ] - 0 ÷ 7 [ DC ]

\* = choose the solenoid voltage according to the CODING EXAMPLE



### Connector Mod. 124-... DIN 43650

Protection class IP65



Mod.	description	colour	working voltage	cable holding	tightening torque
124-800	connector, without electronics	black	-	PG9/PG11	0.5 Nm
124-702	connector, varistor + Led	black	110 V AC/DC	PG9/PG11	0.5 Nm
124-701	connector, varistor + Led	black	24 V AC/DC	PG9/PG11	0.5 Nm
124-703	connector, varistor + Led	black	230 V AC/DC	PG9/PG11	0.5 Nm